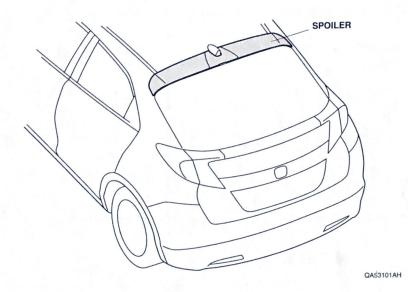


INSTALLATION INSTRUCTIONS

MAR. 2016

ROOF SPOILER	CIVIC

GENERAL VIEW



FOR YOUR SAFETY (Read carefully)

Introduction of Symbol Messages

• These symbols warn you about the possible hazards and explain how to avoid them. And give you some advices.

▲ DANGER	You will be killed or seriously hurt if you do not follow the instructions.
▲ WARNING	You can be killed or seriously hurt if you do not follow the instructions.
▲ CAUTION	You can be hurt if you do not follow the instructions.
NOTICE	Gives advice to prevent damage to the product. Gives helpful information or instructions to be followed in using the product.



Introduction of Icons

· These icons indicate the working place and the worker's vision.



The place for the vehicle.



The place for the instrument panel.

· These icons indicate the necessary things for your safety and the work.



Wear eye protection.



Wear heavy gloves.



Work with an assistant.



Place the part on a blanket.



Remove any burrs.



Use the touch-up paint and dry.



Keep the parts and give it to the customer. (Not use)



Press strongly.



Tighten by specified torque.



Work perpendicularly.



Clean with the contact cleaner.

Safety: General

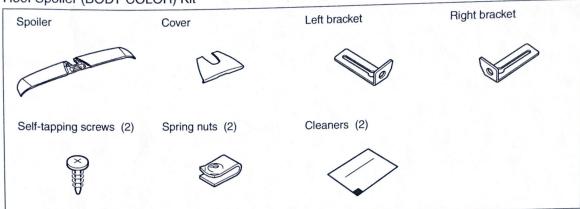
- Observe all safety notes and precautions described in the Shop Manual in addition to those described in this Installation Instruction. Be extremely careful for your safety and safety of others particularly.
- · Be careful not to damage the vehicle and the parts.
- . Be extremely careful to the handling of the retaining tabs and clips particularly.
- · Note the locations of the parts before removing them so that they can be reinstalled in their original positions properly.

Safety: For the Accessory

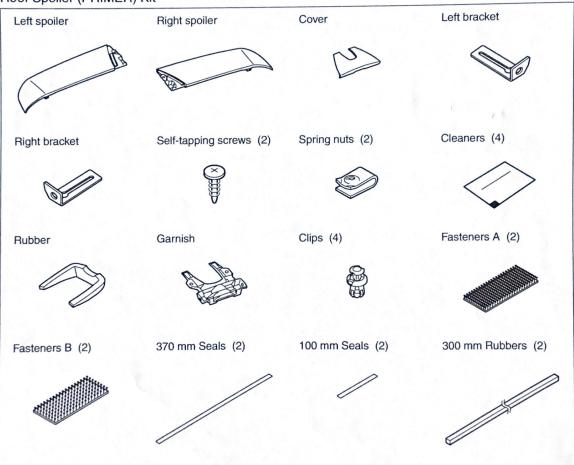
- · Always use the parts and tools specified in the installation instructions.
- Do not perform installation work and attaching work at the place where gets the direct rays of the sun or the dust appears.
- Always install these accessories at the ambient air temperature 18°C (64°F) or above.
- Heat the accessories and bonding surfaces if the ambient air temperature is below 18°C (64°F).
- Attach the accessories by pressing it firmly with the palm of your hand. Be careful not to damage the accessories and the vehicle parts.
- Carefully place the double-sided adhesive tape on the proper position. Once the double-sided adhesive tape touches
 the surface, do not try to detach and relocate it. If you attempt to move after it touches the surface, you will damage
 the part before the adhesive will give way.
- Not to wash the vehicle or moisten it for 24 hours to allow the adhesive to cure.
- Not to apply any wax or other surface treatment before installation of the accessory.

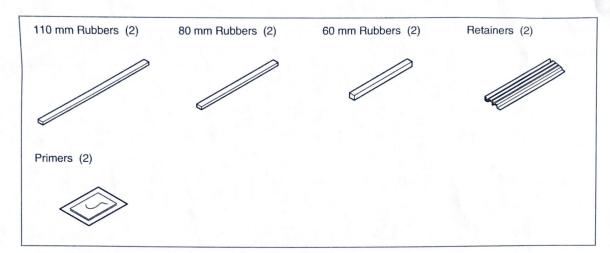
PARTS LIST

Roof Spoiler (BODY COLOR) Kit



Roof Spoiler (PRIMER) Kit





TOOLS AND SUPPLIES REQUIRED

- · Phillips screwdriver
- Tape
- · Handy remover
- Hacksaw

- Flat-tip screwdriver
- Empty cardboard box
- Felt-tip pen
- File

- Masking tape
- Torch
- Ruler
- Blanket

INSTALLATION

Painting the Spoiler

• PRIMER kit

To step 1

BODY COLOR kit

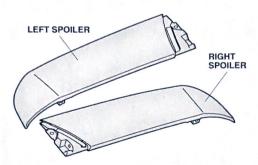
To step 13

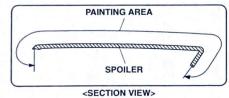
<PRIMER kit>

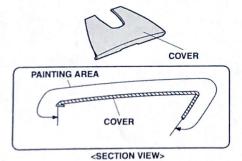
1. Paint the painting areas.

NOTICE

- Make sure that masking tapes do not peel off. If the masking tapes peel off, repair the masking tapes.
- Dry thoroughly.

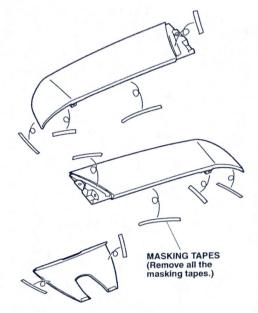






QA53104CH

2. Remove the masking tapes.

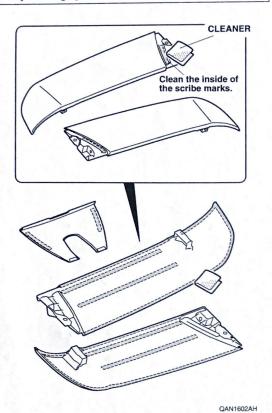


QAN1601AH

Clean the attaching areas.

NOTICE

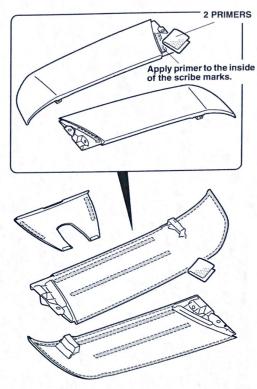
· Dry thoroughly.



Apply primer.

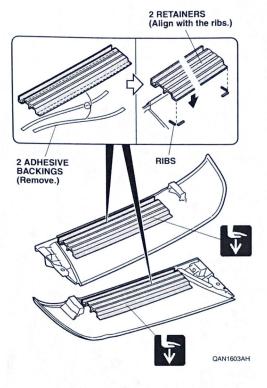
NOTICE

- Be careful not to apply the primer anywhere except the indicated area.
- Do not apply additional primer.Dry thoroughly.

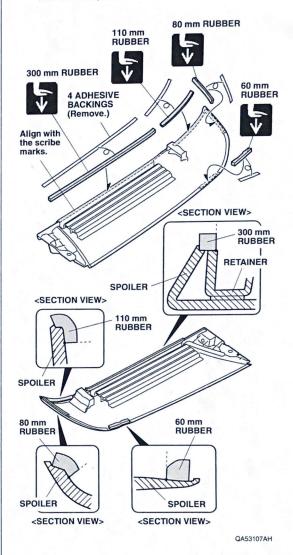


QAN1602AH

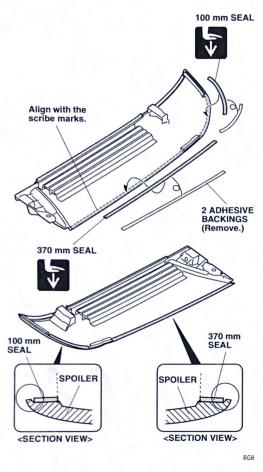
5. Attach the retainers.



Attach the 300 mm rubbers, 110 mm rubbers, 80 mm rubbers, and 60 mm rubbers.



Attach the 370 mm seals and 100 mm seals.



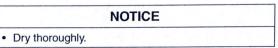
8. Attach the fasteners A.

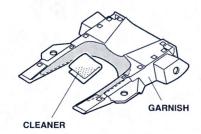


9. Attach the fasteners B.



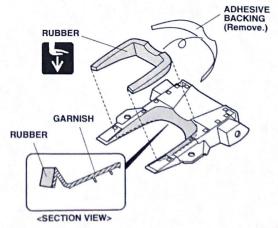
10. Clean the attaching area.





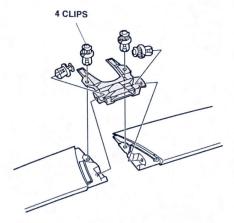
QAN2501AJ

11. Attach the rubber.



QA53108AH

12. Secure the garnish.

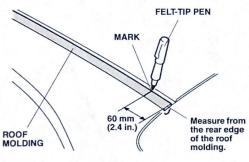


QA53102AH

Installing the Spoiler

13. Mark the roof molding.

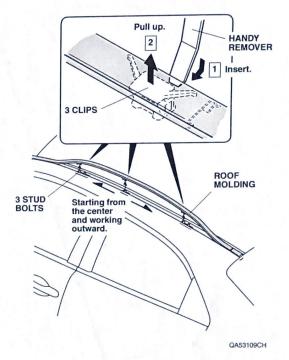




QA70201BH

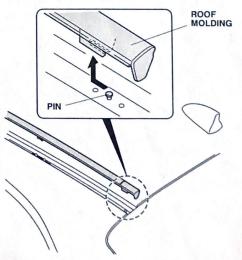
14. Release the roof molding.





15. Release the roof molding.

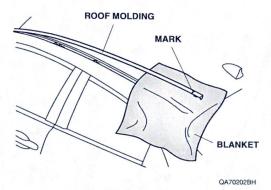




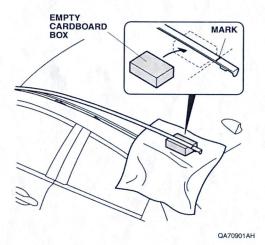
QA71150AH

16. Place a blanket to protect the vehicle.



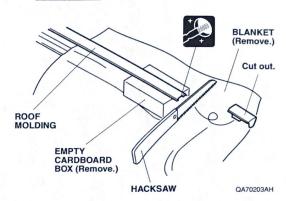


17. Place an empty cardboard box to protect the vehicle.

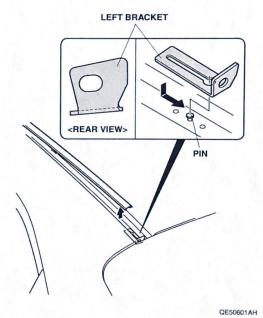


18. Cut the roof molding.



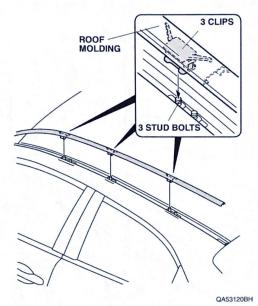


- 19. Remove the empty cardboard box and blanket.
- 20. Install the left bracket.



21. Secure the roof molding.





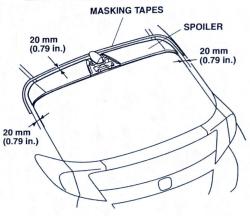
22. Repeat same procedures for the other side.



Q9D1014AM

- 23. Position the spoiler.
- 24. Apply masking tapes to mark the attaching area.





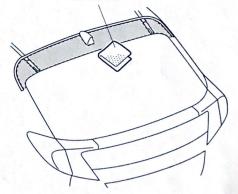
QEN0101AT

- 25. Remove the spoiler.
- 26. Clean the attaching area with the supplied cleaners from the kit or isopropyl alcohol.

A CAUTION

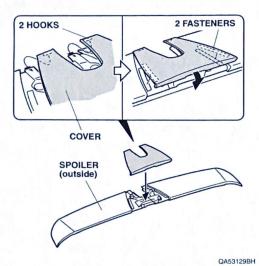
- Dry thoroughly.
- Do not use organic solvent (e.g. thinner, benzine, gasoline, etc.) acid or alkaline solution.
- Only use the supplied cleaner tissues or isopropyl alcohol.





QEN0102AT

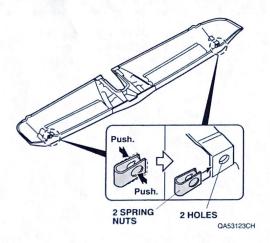
27. Install the cover.



28. Insert the spring nuts.

NOTICE

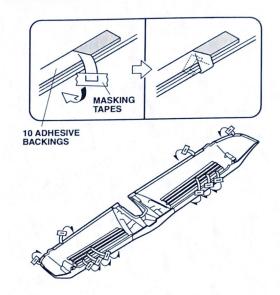
 Make sure to install the spring nuts in the correct position and orientation.



29. Partially detach and secure the adhesive backings to the outer surface of the spoiler using masking tape as shown.

NOTICE

Do not remove the adhesive backings entirely.

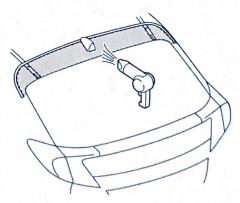


BG9

30. Warm up the attaching area and roof spoiler if needed.

NOTICE

If the ambient car body temperature is below 18°C (64°F), use a dryer to heat the attaching surface to 18 - 40°C (64 - 104°F).

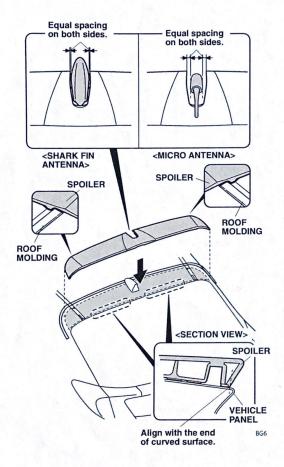


861

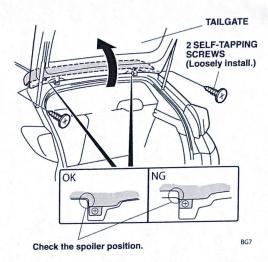
31. Place the spoiler on the roof in the correct position.

NOTICE

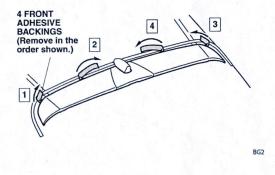
- Carefully place the double-sided adhesive tape on the proper position. Once the double-sided adhesive tape touches the surface, do not try to detach and relocate it.
- Make sure there is equal spacing on both sides of the antenna.
- Make sure the spoiler is correctly aligned with the end of the curved surface.
- DO NOT apply pressure yet.



- 32. Open the tailgate.
- 33. Loosely install the self-tapping screws.



- 34. Close the tailgate.
- 35. Remove 4 front adhesive backings.



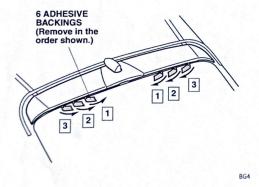
36. Apply and hold pressure everywhere along the indicated areas.

A CAUTION

 Strongly press and hold the spoiler against the roof panel for 30 seconds.



37. Remove 6 adhesive backings.



38. Apply and hold pressure everywhere along the indicated areas.

A CAUTION

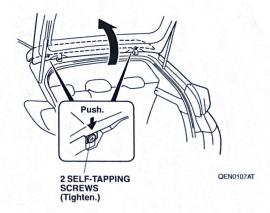
 Strongly press and hold the spoiler against the roof panel for 30 seconds.



- 39. Open the tailgate.
- 40. Tighten the self-tapping screws.

NOTICE

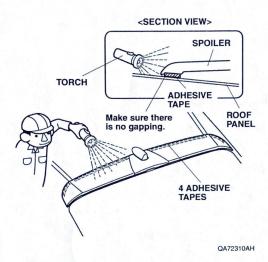
Work by holding the spoiler.



- 41. Close the tailgate.
- 42. Check with a torch.

NOTICE

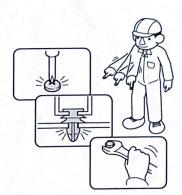
 There should be no gaps between the adhesive tape and the roof panel.



43. Remove the masking tapes from the roof.

Check After Installation

44. Check that all parts are installed properly.

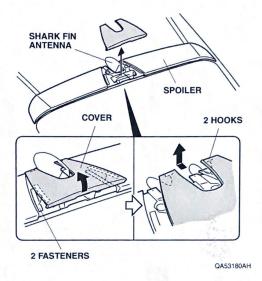


Q060705AM

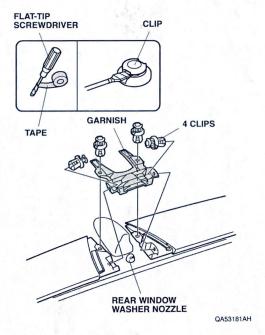
Please give your customer a copy of this page.

When caring the rear window washer nozzle (rear wiper equipped type only)

1. Remove the cover.



2. Remove the garnish.



3. Install the garnish and cover in the reverse order of removal.